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STARRETT COMPANY / WORLD'S GREATEST TOOLMAKERS / ATHOL, MASSACHUSETTS 01331, U.S.A.

## Starrett®

PRECISION TOOLS

### DECIMAL EQUIVALENTS AND TAP DRILL SIZES

FRACTION OR DRILL SIZE	DECIMAL EQUIVALENT	TAP SIZE	FRACTION OR DRILL SIZE	DECIMAL EQUIVALENT	TAP SIZE
80	.0135		39	.0995	5-40
79	.0145		38	.1015	5-44
78	.0156		37	.1040	6-32
77	.0160		36	.1065	
76	.0200		35	.1100	
75	.0210		34	.1110	6-40
74	.0225		33	.1130	
73	.0240		32	.1160	
72	.0250		31	.1200	
71	.0260		30	.1285	8-32, 36
70	.0280		29	.1360	
69	.0292		28	.1405	
68	.0310		27	.1440	
67	.0312		26	.1470	10-24
66	.0330		25	.1495	
65	.0350		24	.1520	
64	.0360		23	.1540	
63	.0370		22	.1570	
62	.0380		21	.1590	10-32
61	.0390		20	.1610	
60	.0400		19	.1660	
59	.0410		18	.1695	
58	.0420		17	.1730	12-24
57	.0430		16	.1770	12-28
56	.0465		15	.1800	
55	.0469	0-80	14	.1820	
54	.0520		13	.1850	
53	.0550	1-64, 72	12	.1875	
52	.0595		11	.1890	
51	.0625		10	.1910	
50	.0670	2-56, 64	9	.1935	
49	.0700		8	.1960	
48	.0730		7	.1990	
47	.0760		6	.2010	1/2-20
46	.0781	3-48	5	.2031	
45	.0810	3-56	4	.2040	
44	.0820		3	.2055	
43	.0860		2	.2090	1/4-28
42	.0890	4-40	1	.2130	
41	.0935	4-48	LETTER SIZE DRILLS A	.2188	
40	.0960		2	.2210	
	.0980		1	.2280	
			A	.2340	

CONTINUED ON REVERSE SIDE

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## Starrett®

PRECISION TOOLS

### DECIMAL EQUIVALENTS AND TAP DRILL SIZES

CONTINUED FROM REVERSE SIDE

FRACTION OR DRILL SIZE	DECIMAL EQUIVALENT	TAP SIZE	FRACTION OR DRILL SIZE	DECIMAL EQUIVALENT	TAP SIZE
15	.2344		19	.5938	
64	.2380		39	.6094	
LETTER SIZE DRILLS B	.2420		64	.6250	
C	.2460		41	.6406	
1/4	.2500		64	.6562	3/4-10
D	.2570		43	.6719	
E	.2610	5/16-18	64	.6875	3/4-16
F	.2656		45	.7031	
G	.2660		64	.7188	
17	.2720	3/16-24	47	.7344	
64	.2770		64	.7500	
H	.2810		49	.7656	7/8-9
I	.2812		64	.7812	
J	.2900		51	.7969	
K	.2950		64	.8125	7/8-14
L	.2960		53	.8281	
M	.3020		64	.8438	
19	.3125	1/2-16	55	.8594	
64	.3160		57	.8750	1-8
N	.3230		64	.8906	
O	.3281		59	.9062	
P	.3320	3/8-24	64	.9219	1-12
Q	.3390		61	.9375	
R	.3438		64	.9531	
S	.3480		63	.9688	
T	.3580		64	.9844	1 1/8-7
23	.3594		64	1.0000	
64	.3680	7/16-14	1 3/4	1.0469	1 1/8-12
U	.3750		17/64	1.094	1 1/4-7
V	.3770		1 1/2	1.1250	
W	.3860		1 1/4	1.1719	1 1/4-12
X	.3906	7/16-20	17/32	1.2188	1 3/8-6
Y	.3970		1 1/2	1.2500	
Z	.4040		1 1/8	1.2969	1 3/8-12
13	.4062		1 1/4	1.3438	1 1/2-6
32	.4130		1 1/2	1.3750	
27	.4219	1/2-13	1 1/4	1.4219	1 1/2-12
64	.4375		1 1/2	1.5000	
29	.4531				
64	.4688				
15	.4844	3/8-12			
32	.5000	9/16-18			
17	.5156	5/8-11			
35	.5312				
32	.5469				
64	.5625				
37	.5781	5/8-18			
64					

PIPE THREAD SIZES (NPSC)			
THREAD	DRILL	THREAD	DRILL
1/4-27	11/32	1 1/2-11 1/2	1 3/4
1/4-18	7/16	2-11 1/2	2 7/32
3/8-18	37/64	2 1/2-8	2 7/32
1/2-14	23/32	3-8	3 1/4
3/4-14	39/64	3 1/2-8	3 3/4
1-11 1/2	1 5/32	4-8	4 1/4
1 1/4-11 1/2	1 1/2		

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